

Resene Thixalon 5

high build barrier membrane

Resene Thixalon 5 is a thixotropic waterproofing membrane designed for thick application over concrete surfaces. Shows similar characteristics to the industry yardstick Resene X-200 (see [Data Sheet D62](#)) in terms of adhesion, ease of application and durability.

exterior/interior

Typical uses

- All cementitious surfaces

Vehicle type
Pigmentation
Solvent
Finish
Colour

Physical properties

Pure acrylic
Titanium dioxide, mineral fillers
Water
Semi-gloss
White and colours off-white; available in most colours from the Resene Total Colour System in a minimum order size of 200L
1 hour per 100 microns
3 hours per 100 microns
Yes, dependent on surface
Up to 1 sq. metre per litre in one application
100 microns at 5 sq. metres per litre
170 microns at 3 sq. metres per litre
300 microns at 1.75 sq. metres per litre
Varies with specification
Very good
Very good
Thermoplastic
Fair
Excellent
Do not thin; clean up with water
c. 18 grams per litre (see [Resene VOC Summary](#))

Dry time (minimum)
Recoat time (minimum)
Primer required
Theoretical coverage
Dry film thickness

Usual no. of coats
Abrasion resistance
Chemical resistance
Heat resistance
Solvent resistance
Durability
Thinning and clean up
VOC

Performance

Performance and limitations

1. Due to its unique rheology, Resene Thixalon 5 may be applied at very high thicknesses without sagging or film cracking. However, it is better trade and specifying practice to build up the required thickness in more than one coat to improve uniformity.
2. Superior void and crack filling properties.
3. Excellent durability. Requires no further 'weathering' coats.
4. An Environmental Choice approved product.

Limitations

1. Old, weathered concrete requires surface conditioning with Resene Sureseal (see [Data Sheet D42](#)).
2. Do not apply at temperatures below 10°C or when it is liable to drop below 10°C during the drying period.

Please ensure the current Data Sheet and Safety Data Sheet are consulted prior to specification or application of product. If in doubt contact Resene.



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Surface preparation

Cracked surfaces

Due to its high film build, Resene Thixalon 5 will completely fill cracks up to 1mm. For cracks larger than this, apply one coat of Resene Sureseal (see [Data Sheet D42](#)) before filling the crack with a suitable elastomeric sealant.

New cementitious surfaces

Clean down thoroughly to remove all dirt, dust and loose material. Ensure surface is free from oil, grease, form release and curing agents. Glossy surfaces require an additional treatment of Resene Waterborne Smooth Surface Sealer (see [Data Sheet D47a](#)).

Old cementitious surfaces

If moss and mould are present, treat with Resene Moss & Mould Killer (see [Data Sheet D80](#)). Waterblasting at 21,000 kps (3000 psi) is the best surface preparation method prior to painting weathered cementitious surfaces. If waterblasting is not possible, remove all loose powdery material by thorough wire brushing. Allow to dry and apply one coat of Resene Sureseal (see [Data Sheet D42](#)).

Sanding dust from old lead or chromate based paints or old building materials containing asbestos may be injurious to the health if inhaled or ingested. Seek expert advice if the presence of these materials is suspected.

Application

Airless spray

Use a LTX 523 tip or similar and a unit capable of spraying more than 2 litres per minute.

Brush

Best applied in two coats to achieve the recommended film thickness.

Roller

Use a 12-20mm synthetic fibre roller or texturing roller depending on surface. Apply two coats as for brushing.

Concrete blocks

Due to regional variations in concrete block standards, two coats may be insufficient to waterproof. Waterproofing can only be assured when all voids are filled, therefore three coats over block is a safer specification. Brush or roller application is preferred over block and essential for at least the first coat.

Precautions

1. Do not thin.
2. Ensure correct pre-treatment is used.
3. Resene Thixalon 5 may be used to produce a variety of textures depending on application technique. An agreed standard sample should be produced before starting a contract and referred to during the contract.

Please ensure the current Data Sheet is consulted prior to specification or application of Resene products. If the surface you propose to coat is not referred to by this Data Sheet, please contact Resene for clarification.

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the paint the professionals use

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